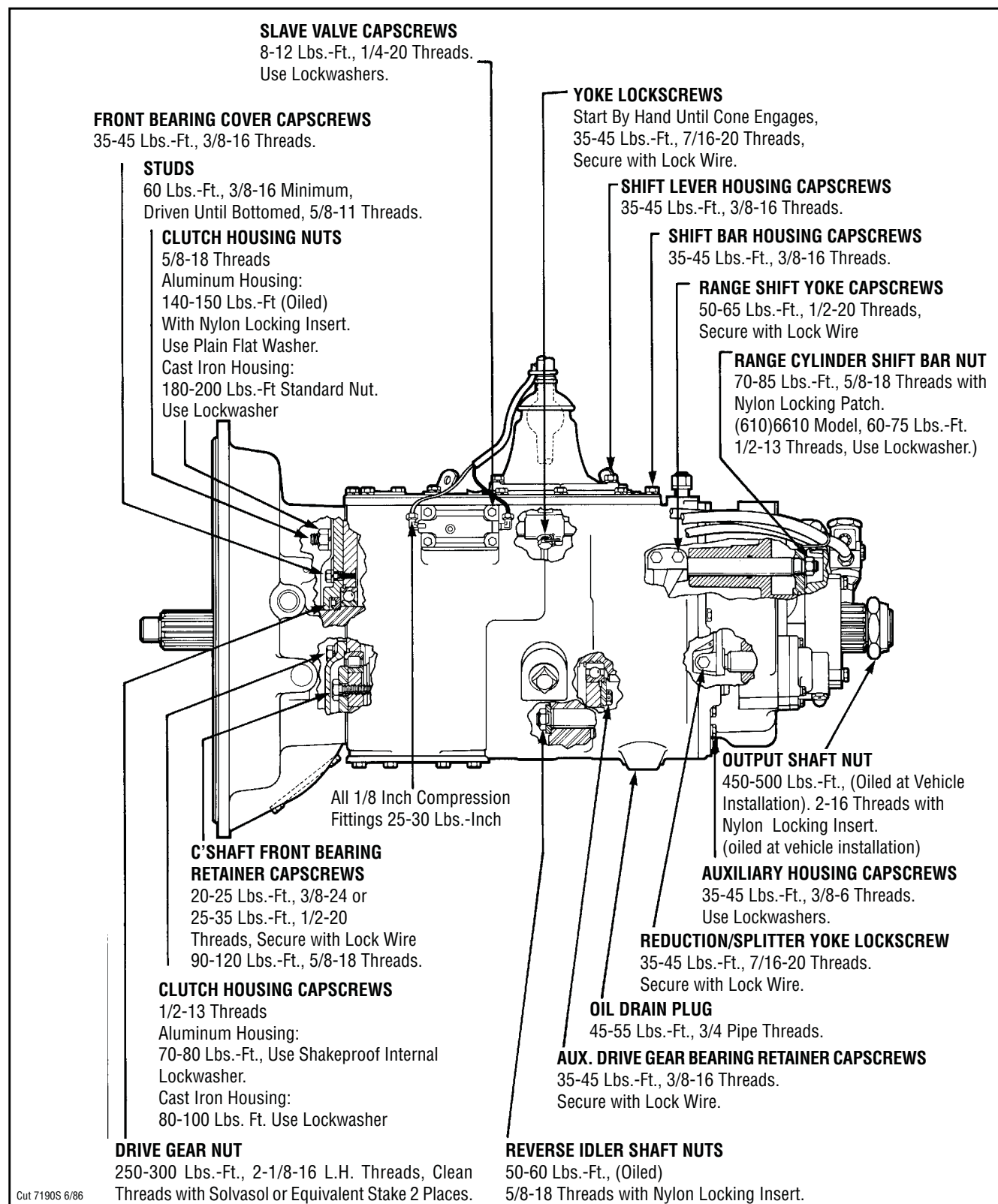
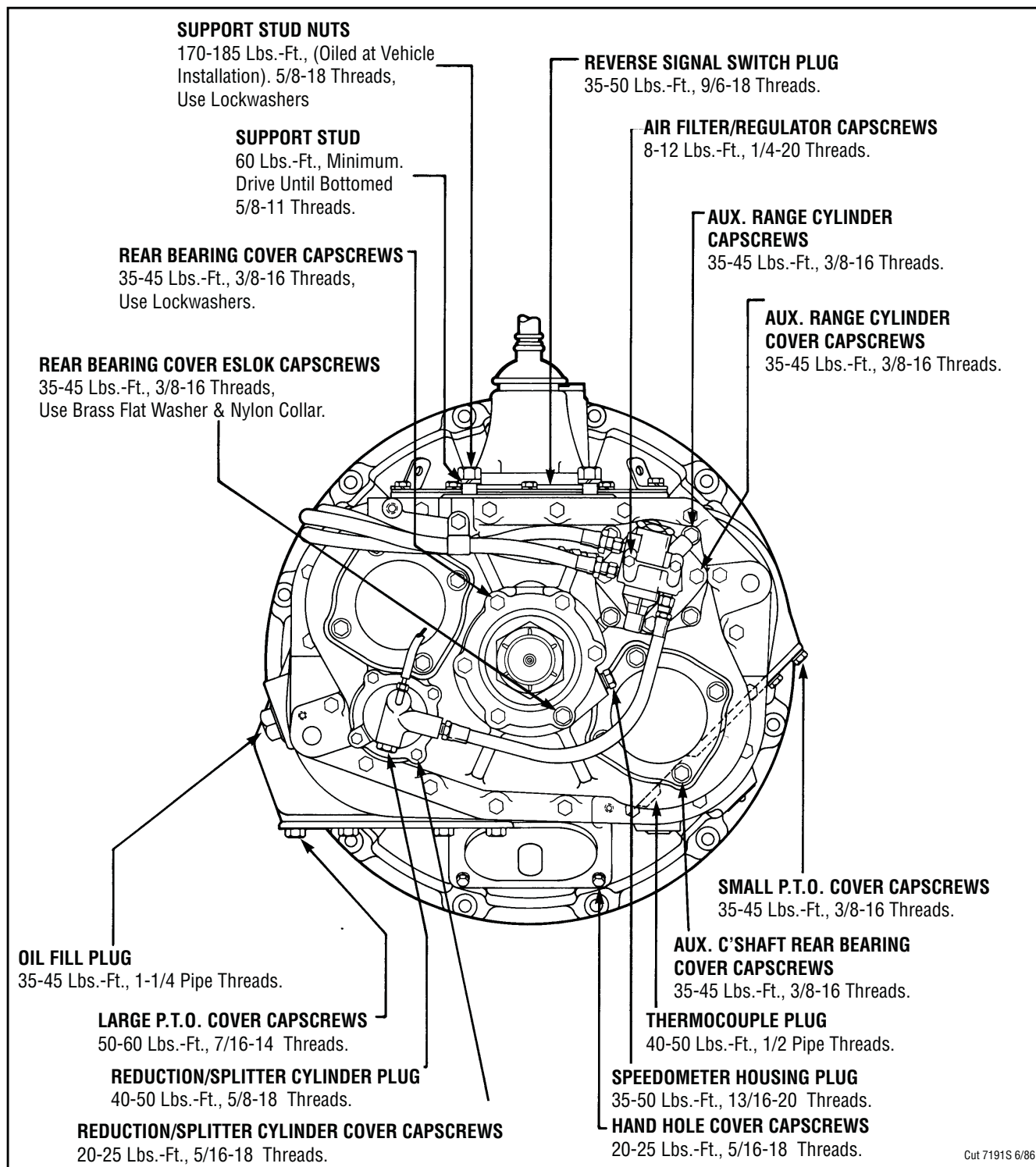


TORQUE RECOMMENDATIONS





THREAD SEALING INSTRUCTIONS

- **Capscrews** – Apply Loctite 242
- **Drove Gear Nut, Clutch Housing Studs, and Support Studs** – Apply Thread Sealant (Fuller Part No. 71204)
- **Tapered Threads (Pipe Threads) and Airline Fittings** – Apply Hydraulic Sealant (Fuller Part No. 71205)